



GUIDELINES FOR ALUMINUM SCRAP SUPPLY FOR THE MELTING PROCESS

Extral Sp. z o.o., ul. Ekonomiczna 1, 44-200 Rybnik

1. GENERAL TERMS AND CONDITIONS OF DELIVERY:

Place of delivery: Extral Sp.z o.o., ul. Ekonomiczna 1, 44-200 Rybnik

Acceptance of Goods takes place on working days from 7:00 to 15:00.

Delivery notification is required no later than **2 days** before the planned delivery date to the address **awizacje.rybnik@extral.com**, otherwise the supplier must take into account the possibility of unloading at a different time.

Please report the risk of delays in deliveries by calling **+48 664 749 733** and by e-mail: **awizacje.rybnik@extral.com**

In the case of delivering "waste" within the meaning of the Waste Act, the Supplier is obliged to issue a Waste Transfer Card in the BDO system before delivering the scrap.

In the event of delivery of "waste" within the meaning of the Waste Act from outside the territory of Poland, the Supplier is obliged to meet the requirements of Annex VII, Regulation (EC) No. 1013/2006.

- 2. SPECIFIC ALUMINIUM SCRAP DELIVERY CONDITIONS:
- a. The delivered scrap must be sorted and packed separately according to the following types, i.e.:
 - Alloy6060/6063
 - Alloy 6005A
 - Alloy6082
 - Other alloys and sub-alloys require individual arrangements with the Recipient.





b. Extral accepts scrap:

Loose - pieces from 3 cm to 150 cm long

Note: Scrap/Aluminium waste below 3 cm in length is not accepted. Extral reserves the right to reduce the weight in this regard.

Long profiles (long- load) – must be packed in bundles no longer than 6m and approximately 1m in diameter, fastened with tapes (without using metal elements) in at least 4 places (without paper, foil, cardboard, wood or other impurities). Individual packages must be separated by wooden or aluminum dividers at least 80mm thick for safe and quick unloading. Bundles must be packed evenly, individual profiles may not protrude beyond the outline of the package. It is not permissible to fit short profiles exactly into long packages.

Other packaging methods require individual arrangements with the Recipient.

c. The delivered scrap should be colour-coded, i.e.:

6060 / 6063	
6005	Yellow
6082	Blue

- d. The delivered scrap must be clean.
- e. If the delivery contains more than one type of scrap, each package must be clearly and legibly described.
- f. One delivery may contain max. 15% of anodized scrap.
- g. Scrap delivered according to point 2a may never be mixed.

Extral reserves the right to reclassify scrap to an alloy with worse chemical parameters or to refuse acceptance.

- h. The basis for settling the delivery is the calibrated Extral weight.
- i. Required entries on the delivery document:
 - declaration: "Scrap does not contain explosive, dangerous or radioactive materials"
- j. The delivered scrap must not show any traces of radioactivity above the background level of 1 μ SV/h and must not, under any circumstances, contain any explosive, dangerous, radioactive or liquid materials.





- k. Material that does not comply with the quality requirements and/or the order will be reclassified to another assortment or returned.
- l. If it is necessary to segregate scrap, the Supplier will be charged for the costs.
- m. In the event of delivery of scrap loaded on a vehicle in a way that unloading involves a high risk of damage to the vehicle and/or the safety of employees, the recipient may refuse to accept the delivery.
- n. The delivered scrap metal must not contain, among others:

Dust	
Free iron	
Other metals	
Heavy metal contamination	
Explosive and hazardous elements	
Wooden elements	
Other non-metal contamination, such as paper, plastic, rubber, etc.	
Closed containers with water or other liquids	

If any contamination is detected, its weight will be deducted from the weight of the delivered scrap.

- o. Scrap delivered must be dry. In the event that the scrap is saturated with a large amount of water, snow or other liquids, a percentage of the weight of the delivered scrap will be deducted.
- p. Any deviations from the above guidelines must be reported prior to delivery. If deviations are found at the time of delivery, Extral reserves the right to refuse to accept.

3. SAFETY RULES IN THE REMELTING PLANT AREA

- a. Every driver is obliged to follow the following safety rules:
- Must wear long sleeves, long pants, helmet, safety shoes and a reflective vest.
- When staying inside the hall, the driver must use protective glasses and earplugs.
- The maximum vehicle speed on the Foundry premises is 20 km/h, and inside buildings 5 km/h.
- > Each supplier is obliged to inform the driver about the above rules and is responsible for the driver's compliance with these rules. In the event of failure to comply with our safety rules, the delivery will not be accepted.